DECORATION





Sublimation involves using a heat press to penetrate the ink into the fabric so that a permanent, full-color image is formed. The image is long-lasting, lightweight and resistant to scratching, peeling, cracking or fading.



SELECT

image artwork

See page 3 for a selection of our photographic image artwork or visit decoration.hollowayusa.com for a full library of images. Hi-Res images with no extra weight on the garment. Unlimited colors.



SELECT

design template

Utilize our stock designs or provide your own artwork.

FINISHED SUBLIMATION DECORATION



Sublimation gives you a full-color look with a great hand feel.

SB24 shown on Spark Shirt 222459

Our Sublimation decoration technique is for White garments only. Look for the "S" which designates the best garments to use for this technique.



+++++++++++++++++ SUBLIMATION DESIGN TEMPLATES (examples shown with image artwork)

Customize with your own images, mascots, text and colors. Visit decoration.hollowayusa.com to see all templates.



SB23



SB27

Sublimation Charges

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Full Front or Chest Size \$11.50 see above

Scarf Application\$15.00 see page 3

Twill Add-on\$10.00 see page 7

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NEW SUBLIMATION DECORATION (CONT.)

Our Photographic Image Artwork templates allow you to create vivid images for your decoration. Use in combination with a Sublimation design template or add to twill for an additional \$10.00.



Assertion Scarf Artwork Templates



Our 223840 Assertion Scarf is an awesome item to customize with a Sublimation decoration. Choose from one of our templates, or submit your own.



MISSOURI STATE





SB01







SB1

Additional Sublimation and Image templates are available at **decoration.hollowayusa.com**. Add a Sublimated name and number to any Sublimation-ready garment. Full color, any font for \$16.00.

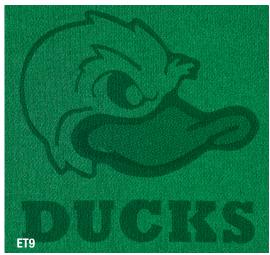
╈╸╋╸╋╸╋╸╋╸╋╸╋╸╋╸╋╸╋╺╋╺╋╸╋ ╻╋╻╋╻╋╻╋╻╋╻╋╻╋

TONAL ETCH AND LASER ETCH

Laser Etch is a process that allows us to etch designs directly onto the surface of the garment, creating a subtle, darker tonal look on the garment.

Tonal Etch gives a dimensional look by using two (light and dark) contrasting tones.

TONAL ETCH DESIGNS









SINGLE TONE LASER ETCH DESIGNS









- Minimum text height is 1/4".
- Visibility of fine detailed designs vary by fabric type.
- Fabric must be 100% polyester, and works best on mid-tone colors.
- We do not recommend using this technique for:
- Black, White or dark colors
- 223851 Canyon Fleece Stadium Blanket
- 223856 Tailgate Blanket
- 222472 Electrify Shirt in Athletic Heather

Laser Etch Alone Charges

Quantity	12-23	24-144	145+
Left Chest	\$8.00	\$7.00	\$6.00
Full Size	\$9.00	\$8.00	\$7.00
Jumbo Size	\$10.00	\$9.00	\$8.00
Add to Embroidery or Appliqué	\$2.00	\$2.00	\$2.00

JERSEY APPLIQUÉ AND REVERSE LASER APPLIQ

Utilize our stock designs and our Jersey Appliqué process to add real dimension with our Reverse Laser Appliqué technique.



DESIGN

NEW TW59 – Sample shown is Jersey Appliqué (Huskies)

TO ORDER SELECT...

- Text material Jersey
- Text color

One Color Jersey Appliqué

- · Thread color
- Word is Jersey Appliqué with bean stitch



RLB12 – Sample shown is a combination Reverse Laser Appliqué (Wildcats) with Embroidery (Anthony).

AVAILABLE JERSEY COLORS



Note: Jersey colors are not dye matched to one another, and may have variance in shades and therefore may not match garment trim or specific PMS school colors.

DESIGN

TO ORDER SELECT...

NEW RLB11 — Full Front

- Sport ball material Jersey Sport ball color
- Thread color
- Word is two layer Appliqué
- Top layer
- Bottom laver
- Up to 10 letters

Shown is Traditional Appliqué word on top of Reverse Laser Appliqué sport emblem.



RLB1 - Full Front

- Text material Jersev
- Text color
- · Thread colors
- Up to 10 letters



RLB3 - Full Front

- Text material Jersey
- Text color
- Thread colors
- Up to 8 letters



RLB8 – Full Front

- Rip material Jersey
- Rip color
- Thread color
- · Paw thread colors
- Word is Appliqué with bean stitch

(Paw design can be used for other mascots like Bears, Lions, Bulldogs, etc.)



RLB9 - Full Front

- Text material Jersey
- Text color
- Thread colors
- Bottom line is Embroidery



RLB10 - Full Front

- Rip material Jersey
- Rip color
- Thread color
- · Claw thread colors
- · Word is Appliqué with bean stitch

(Claw design can be used for other mascots like Falcons, Hawks, etc.)

Jersey and Reverse Laser Appliqué Charges

Quantity	12–23	24-144	145+	
	\$16.00	\$15.00	\$14.00	

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TRADITIONAL APPLIQUÉ

These designs look fantastic as Full-Size Appliqués on the front or back of a garment for a substantial, collegiate look. Maximum number of letters is 12 (including spaces). One color designs available in twill.

DESIGN TO ORDER SELECT... **DESIGN** TO ORDER SELECT... One Color Appliqué **TW11** One Color Appliqué **NEW** Main word 1 Lettering foreground color 1 **TW52** · Outline zigzag stitch Outline satin stitch · Small word and top part of · Outer outline satin stitch first letter is Embroidery · Lettering inside tail Two Color Appliqué **NEW TW29** One Color Appliqué · Lettering foreground 1 **TW53** • Lettering foreground color 1 Lettering background 2 Direct Embroidered · Outline satin stitch bean stitch Embroidered sport ball options: Two Color Appliqué **NEW** · Lettering foreground 1 football **TW54** · Lettering drop 2 **TW31** Two Color Appliqué Top layer zigzag stitch · Bottom layer bean stitch • Lettering foreground color 1 Lettering background color 2 One Color Appliqué **NEW** · Outline zigzag stitch color Main word 1 **TW55** Outline satin stitch · Small lettering is Embroidery Madison **TW33** Two Color Appliqué · Lettering foreground color One Color Appliqué **NEW** and banner word 1 (main word and bars) · Lettering background and **TW56** Inside bars and word 1 banner color 2 Outside bars 2 · Outline zigzag stitch Highlights are direct Embroidery TW42 Two Color Appliqué Outline bean stitch • Full block straight Appliqué 1 Two Color Appliqué **NEW** · Outline satin stitch Lettering foreground 1 • One color Appliqué design 2 **TW57** Outline bean stitch · Outline satin stitch Lettering background 2 Drop shadow satin stitch · Outline zigzag stitch Choose mascot or sport emblem · Bottom line is direct Embroidery One Color Appliqué **NEW TW48** Two Color Appliqué **TW58** Main word and shield color 1 Lettering top color 1 Top word and bottom lettering • Lettering bottom color 2 is Embroidery · Outline satin stitch · Mascot in shield • Bottom word is Embroidered outline · Sport ball option available FOOTBALL as Laser Etch or Embroidery · Outline main word bean stitch **TW50** One Color Appliqué - Stripes Two Color Appliqué – Word **TW1 Full Block Arched** Stripe color One Color Appliqué • Lettering foreground color 1 Lettering foreground color 1 • Lettering outline color 2 Outline satin stitch · Outline zigzag stitch Small word is Embroidery TW3 **Full Block Arched** One Color Appliqué Traditional Appliqué Charges Lettering foreground color

Quantity

All Designs

12 - 23

\$19.00

and oval 1

Outline satin stitch

 Lettering inside oval is Embroidery 145 +

\$16.00

24 - 144

\$18.00

APPLIQUÉ ADD-ON

Check out the available Sublimation artwork templates on page 3 or all templates at decoration.hollowayusa.com.

Use our photographic artwork templates for **Sublimation** to enhance any Appliqué for an upcharge of only \$10.00.



Sample shown is Appliqué **TW55** with photographic image Sublimated on twill. \$29.00 (12–23 pieces)

Add a **Laser Etch** behind any Traditional Appliqué, Reverse Laser or Jersey Appliqué for an upcharge of only \$2.00.



Sample shown is a combination **Laser Etch** mascot in background **(ET1)** with Reverse Laser Appliqué on top **(RLB3)**. \$18.00 (12–23 pieces)

Choose from our stock Printed Twill designs on page 12 to enhance any Appliqué.



Sample shown is a combination **Laser Etch** with Traditional Appliqué **TW55.** \$21.00 (12–23 pieces)



Sample shown is Appliqué **TW31** with **ST3** – Tiger Stripe Printed Twill. **\$21.00** (12–23 pieces)

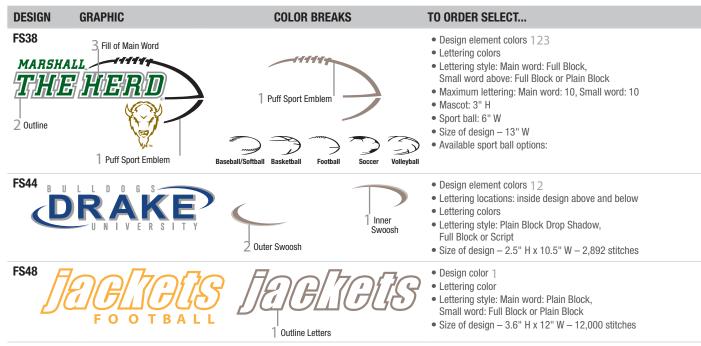
AVAILABLE TWILL COLORS

Black	Shark Teal	Texas Orange	Tennessee Orange	Orange	Dark Green	Pink	Red
Maize	Vegas Gold	Old Gold	Varsity Bright Gold	Light Gold	Kelly	Greek Pink	Cardinal
Maroon	Purple	Columbia	Royal	Brown	Gray	White	Navy



Make your own design with our Online Decoration Designer. See our entire collection of stock template designs at decoration.hollowayusa.com.

FULL-SIZE EMBROIDERY



Full-Size Embroidery Charges

Quantity	12–23	24–144	145+
Up to 20,000 stitches	\$16.00	\$15.00	\$14.00
20,001 to 30,000 stitches	\$18.00	\$17.00	\$16.00
30,001+ stitches	\$20.00	\$19.00	\$17.00

*Design sizes may vary depending on garment sizes and styles. **LEFT CHEST EMBROIDERY DESIGN GRAPHIC COLOR BREAKS** TO ORDER SELECT... **E2** • Design element color 1 · Lettering color . Maximum lettering: 12 above, 12 below · Available sport ball options: 1 Design Basketball Football Baseball/Softbal Volleyball F2 • Design element colors 12 Lettering color 1 Top Bars Maximum lettering: 12 above, 12 below 1.5" tall mascot between bars 2 Bottom Bars **EAGLES** G2 • Design element color and mascot 1 • Lettering color • Maximum lettering: 12 above, 12 angled • 1.5" tall mascot or sport emblem inside design 1 Lines MARIETTA J2 • Design element color 1 · Lettering colors and outline of main word • Maximum lettering: 10 through center, 12 above, 12 below FOOTBALL 1 Design



DERY (CONT.)

LEFT CHEST EMBROIDERY (cont.)

DESIGN GRAPHIC COLOR BREAKS TO ORDER SELECT... NEW • Design color 1 · Laser Etch option mascot or sport emblem **R2** . Maximum lettering: 12 through center Trenton 1 Design FORT LORAMIE FORT LORAMIE • Design color 1 • 2" tall mascot or sport emblem Maximum lettering: 12 above, 12 below 1 Design RÈDSKINS REDSKINS **NEW** • Design element color 1 **T2** Lettering colors Maximum lettering: 10 main word, 12 small word 1 Design Available sport ball options: **NEW** • Design element color 1 U2 Lettering color • Maximum lettering: 12 main word, 10 small word Design Available sport emblems: L2 • Design element colors 12 1 Top Design · Lettering color . Maximum lettering: 10 through center 2 Bottom Design 02 • Design colors 12 Top Line Bottom Line **P2** • Design element color 1 Lettering colors 1 Design . Maximum lettering: 10 above and below line **Q2** • Design colors 12 • Maximum lettering: 10 top line, 14 bottom line • 1.75" tall mascot or sport emblem on top of design

YELLOW JACKETS 2 Bottom Line

For Embroidery mascots or sports emblems, visit dakotacollectables.com. Visit decoration.hollowayusa.com for additional options. Mascot size may vary based on design size.

Chest Size Embroidery Charges						
Quantity	12–23	24-144	145+			
Up to 4,000 stitches	\$7.50	\$7.00	\$6.50			
4,001 to 8,000 stitches	\$10.00	\$9.00	\$8.00			
8,001+ stitches	\$12.00	\$11.00	\$10.00			

Screen Print is a popular way to show your pride! Neon lnks are now available in pink, orange, yellow and green. A great way to add punch to any Screen Print.

NEW SP90

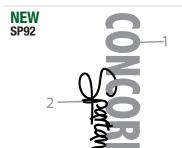
TO ORDER SELECT...

- Color 1
- Color 2
- Note: distressed design, details of mascot and inner outlines of lettering are garment showing through





- TO ORDER SELECT...



- Color 1
- Color 2
- Note: design will go down the left side of the garment



- Color 1
- Color 2
- Note: Fill of ball, mascot and center outline of main word are garment showing through



- Color 1
- · Note: distressed design



SP63

- Color 1
- Color 2
- Note: main word can be ink or foil



- Color 1
- Color 2
- Color 3
- · Note: distressed design, details of mascot and fill of words are garment showing through



- Color 1
- Color 2
- Note: distressed design, first outline of main word and word inside oval are garment showing through





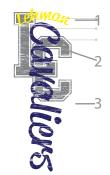


10

SCREEN PRINTING (CONT.)

TO ORDER SELECT...

SP72



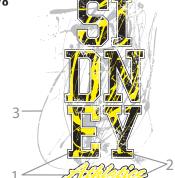
- Color 1
- Color 2
- Color 3
- Note: distressed design, design will go down the right side of the garment

SP76



- Color 1
- Color 2
- Note: distressed design, details of mascot are garment showing through, mascot is halftone

SP78



- Color 1
- Color 2
- Color 3
- Note: distressed design, first outline of words is garment showing through, splatter in background shown in clear ink, design goes down left side of garment

SP80



- Color 1
- Color 2
- Color 3
- Note: distressed design, details and outline of mascot are garment showing through

TO ORDER SELECT...

SP86



- Color 1
- Color 2
- Note: distressed design, fill of sport emblem is garment showing through

SP87



- Color 1
- Color 2
- Note: fill of sport element, second word and inner outline of main word are garment showing through

SP88



- Color 1
- Color 2
- Color 3
- Note: distressed design

SP89



- Color 1
- Color 2
- Note: fill mascot and inner outline of main word are garment showing through

Additional designs are available at decoration.hollowayusa.com.

Screen Print Charges

Qua	ıntity	12–23	24–47	48–71	72–143	144+
1 01	2 Color	\$10.50	\$6.00	\$5.40	\$4.70	\$3.90
3 C	olor	\$13.00	\$7.50	\$6.70	\$5.70	\$4.40
4 C	olor	\$15.50	\$9.00	\$8.00	\$6.70	\$4.90
5 C	olor	\$18.00	\$10.50	\$9.30	\$7.70	\$5.40
6 C	olor	\$20.50	\$12.00	\$10.60	\$8.70	\$5.90

Bags, Sleeves, Pant Legs, Jumbo Screen Print Charges

1 or 2 Color	\$11.00	\$7.80	\$6.40	\$5.90	\$5.50
3 Color	\$14.00	\$10.10	\$7.90	\$7.10	\$6.50
4 Color	\$17.50	\$12.40	\$9.40	\$8.30	\$7.50



ALL-OVER SCREEN PRINT



Sample shown with All-Over Screen (A09).

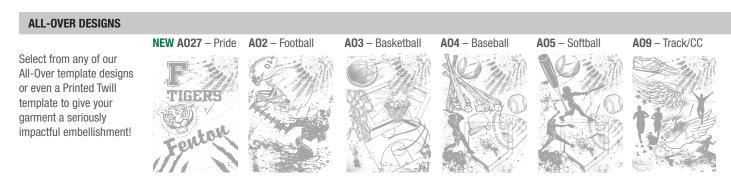
All-Over Screen Prints are for 100% polyester fabrics and are printed in one-color ink per fabric specifications.

All-Performance fabrics, excluding white, and oxford fleece fabrics – clear ink. White performance fabrics and all fleece fabrics – grey ink.

All-Over Screen Print Charges / 1 color, 1 side

Quantity	12-23	24–47	48–71	72–143	144+
	\$11.00	\$7.80	\$6.40	\$5.90	\$5.50

Templates can be used as an All-Over Print. Choose from any sport or spirit template listed here or at decoration.hollowayusa.com for no set-up fee!



The following sports are also available: A01-Team Spirit, A06-Volleyball, A07-Soccer, A08-Cheer, A010-Band/Choir, A012-Hockey, A014-Golf, A015-Swimming, A016-Bowling, A017-Tennis, A018-Sports. Check them all out at **decoration.hollowayusa.com.**

Discharge or Printed Twill designs add additional flair!

Choose any of our stock designs for additional enhancement.



Stock designs shown can also be used as an All-Over Screen or Discharge Print. Add any one-color Printed Twill design to any Appliqué for an additional \$2.00.